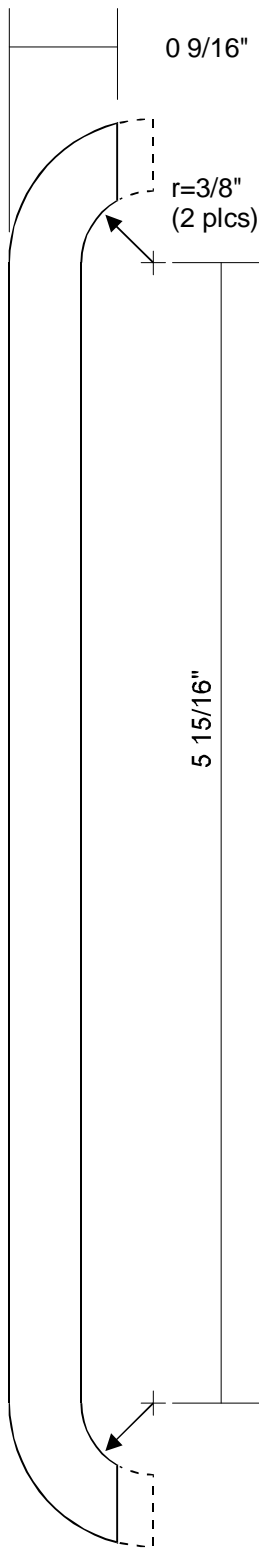
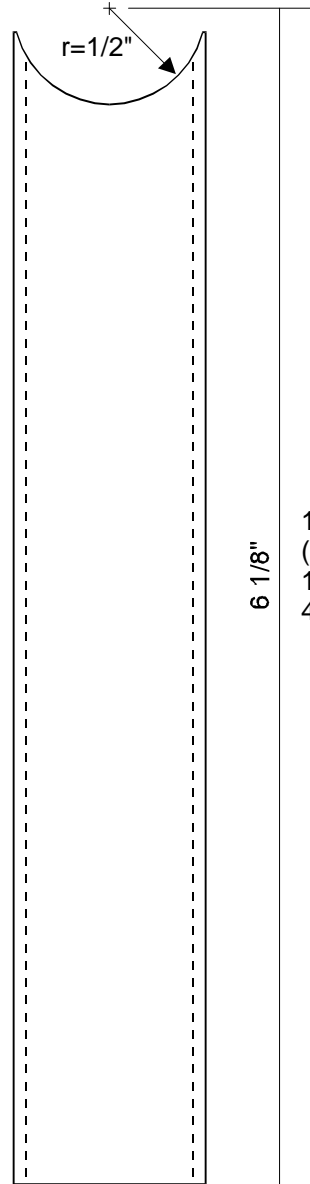


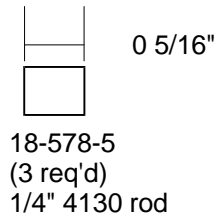
18-578-1  
(1 req'd)  
1" OD, .058 wall  
4130 tube



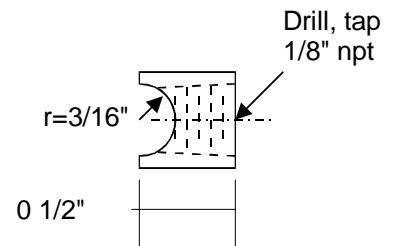
18-578-3  
(1 req'd)  
3/8" OD, .035" wall  
4130 tube



18-578-2  
(2 req'd)  
1" OD, .058" wall  
4130 tube



18-578-5  
(3 req'd)  
1/4" 4130 rod



18-578-4  
(1 req'd)  
1/2" 4130 rod

18-578 Landing Gear Upper Frame  
weldment components drawing  
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HP-18 design by Richard E. Schreder  
drawn 28 Sept 1999 by Bob Kuykendall